



# Geon™ Vinyl Flexible R881C

## Flexible Polyvinyl Chloride

### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Flow • Low Temperature Resistant		
Uses	• Construction Applications		
Appearance	• Clear/Transparent		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.16	1.16	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (Break)	1450 psi	10.0 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	400 %	400 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	57	57	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-76.0 °F	-60.0 °C	ASTM D746

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	360 to 380 °F	182 to 193 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	320 to 340 °F	160 to 171 °C

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type IV, 20 in/min (510 mm/min)